

### 育鼎精密工業股份有限公司 ACRON PRECISION INDUSTRIAL CO., LTD

桃園縣八德市廣德里新興路 55 號

No.55, SinSing Road., Bade City, Taoyuan County 334, Taiwan(R.O.C)

TEL: 886-3-3629889 FAX: 886-3-3664917

| □東莞睦永電子有限公司<br>(AMMI) |                      |                     |     | □東莞育鼎電子有限公司<br>(ACRON)      |              | ■東莞愷興電子科技電子有限公司<br>(NUCONN) |                   |        |                      |
|-----------------------|----------------------|---------------------|-----|-----------------------------|--------------|-----------------------------|-------------------|--------|----------------------|
| REVISION:             | ECR/ECN INFORMATION: |                     |     | PRODUCT<br>NO               | BTM10 SERIES |                             | SHEET No          |        |                      |
| Α                     | EC No:<br>DATE:      | NEW SP<br>2013/08/3 | _   | PRODUCT<br>NAME             | C            | 5 PIN E                     | BATTER<br>OR SKIN |        | <b>1</b> of <b>4</b> |
| DOCUMENT NUMBER: CF   |                      |                     | CRE | REATED / REVISED BY: CHECKE |              | <u> </u>                    | <u>APPROV</u>     | ED BY: |                      |
| PS-BC-0076            |                      |                     | -   | ANDELEE.YANG JEFF.Y         |              | ANG                         | KIMI.I            | HSU    |                      |
|                       |                      |                     |     |                             | <u> </u>     |                             | •                 | •      | •                    |

#### 1. SCOPE

This specification defines the performances for 5Pin BATTERY CONNECTOR SKIN TYPE

#### 2. PRODUCT DESCRIPTION:

#### 2.1 PRODUCT NAME AND SERIES NUMBER(S)

5 PIN BATTERY CONNECTOR SKIN TYPE

BTM10 series

#### 2.2 DIMENSIONS, MATERIALS, PLATINGS AND MARKINGS

See appropriate sales drawings for details on dimensions, materials, plating and markings.

#### 2.3 SAFETY AGENCY APPROVALS

See appropriate sales drawings

#### 3. APPLICABLE DOCUMENTS AND SPECIFICATIONS

See product drawing and other sections of this specification for the relevant reference documents and specifications. In cases where the specification differs from the product drawings, the product drawings take precedence.

#### 4. RATINGS

#### 4.1 VOLTAGE

12V DC RMS.

#### **4.2 CURRENT**

1A MAX.

#### **4.3 TEMPERATURE:**

Operating Temperature Range: - 40°C to + 85°C Storage Temperature Range: - 40°C to + 85°C

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|           |                      | CREATED / REVIS    |             | CHECKED BY: | <u>APPROV</u>               |        |                      |
| PS-       | PS-RC-0076           |                    | ANDFI FF YA | NG          | JEFF YANG                   | KIMI H | 1811                 |

### 5. PERFORMANCE (Test Requirements and procedures Summary)

|   | Test Items             | Requirement  | Procedures  |
|---|------------------------|--|---|
| 1 | Examination of Product | Meets requirements of product drawing. No physical damage. | Specimens shall be investigated by 10x (or higher)microscope. |

| Electrical Requirements |                                       |   |   |  |  |  |  |
|-------------------------|---------------------------------------|---|---|--|--|--|--|
|                         | Test Items                            | Requirement   | Procedures  |  |  |  |  |
| 2                       | Contact<br>Resistance<br>(Contact-1)  | 40 milli Ohm Max (Initial)<br>60milli Ohm Max (Final) | Subject mated contacts assembled in housing to 20mV maximum open circuit at 100mA maximum. EIA 364-23;  |  |  |  |  |
| 3                       | Insulation<br>Resistance              | 1000 Mega Ohm Min.                                    | After 500 VDC for 1 minute, measure the insulation resistance between the adjacent contacts of mated and unmated connector assemblies. EIA 364-21 |  |  |  |  |
| 4                       | Dielectric<br>Withstanding<br>Voltage | No breakdown;<br>current leakage < 5mA                | Apply a voltage 1000 VAC for 1 minute between adjacent terminals and between terminals to ground. EIA 364-20                                      |  |  |  |  |
| 5                       | Current Rating                        | Temperature rise: 30°C Max.                           | Apply the rated current to connector, EIA 364-70  |  |  |  |  |

|     | Mechanical Requirements  |   |  |  |  |  |  |  |  |
|-----|--------------------------|---|--|--|--|--|--|--|--|
|     | Test Items               | Requirement   | Procedures   |  |  |  |  |  |  |
| 6   | Durability<br>(BAT SIDE) | △R: 20 milli Ohm Max<br>(change from initial)                                       | Operation Speed: 25 mm/min. Durability Cycles: 10,000 Cycles EIA 364-09.Refer to Fig.1   |  |  |  |  |  |  |
| 6-1 | Durability<br>(PCB SIDE) | △R: 20 milli Ohm Max<br>(change from initial)                                       | Operation Speed: 25 mm/min. Durability Cycles: 200 Cycles EIA 364-09.Refer to Fig.1  |  |  |  |  |  |  |
| 7   | Vibration<br>(Random)    | △R: 20 milli Ohm Max<br>(change from initial) &<br>Discontinuity < 1<br>microsecond | Subject mated connectors to 10-55-10 Hz traversed in 1minutes at 1.52mm amplitude 2 Hours each of 3 mutually perpendicular planes. EIA 364-28; Test condition I  |  |  |  |  |  |  |
| 8   | Mechanical<br>Shock      | △R: 20 milli Ohm Max<br>(change from initial) &<br>Discontinuity < 1<br>microsecond | Accelerate Velocity: 980m/s² (100G) Waveform: Half-sine shock plus No. of Drops: 3 drops each to normal and reversed directions of X,Y and Z axes, totally 18 drops, passing DC 1mA current during the test. EIA 364-27;Test Condition C |  |  |  |  |  |  |

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|           |                      | CREATED / REVISI   | ED BY:         | CHECKED BY: | APPROV                      | ED BY: |                      |
| PS-       | RC-007               | <b>'</b> 6         | ANDELEE YANG   |             | JEFF YANG                   | KIMI H | 1811                 |

| 9  | Normal Force<br>(BAT SIDE)                  | 100±0.15 gf/pin. | Apply a perpendicular force at 0.8 mm from housing. Refer to Fig.1                                    |
|----|---|------------------|---|
| 9  | Normal Force<br>(PCB SIDE)                  | 90±0.15 gf/pin.  | Apply a perpendicular force at 0 mm from housing. Refer to Fig.1                                      |
| 10 | Terminal<br>Retention Force<br>(in Housing) | 200 gf/Pin Min.  | Axial pullout force on the terminal and nail in the housing at a rate of 25 mm per minute. EIA 364-29 |

| Environment Requirements |                                 |   |   |  |  |  |
|--------------------------|---------------------------------|---|---|--|--|--|
|                          | Test Items                      | Requirement   | Procedures  |  |  |  |
| 11                       | Thermal Shock                   | No physical damage  | Test the mated connector with 5 cycles. One duration:-55 $^{\circ}$ C/(1.5h)~ 85 $^{\circ}$ C/(1.5h). EIA-364-32  |  |  |  |
| 12                       | Static Humidity                 | △R: 20 milli Ohm Max.<br>(change from initial) &<br>Appearance: no damage | Expose to a temperature of 50 ± 2°C with a relative humidity of 90-95% for 96 hours.  Note: Remove surface moisture and air dry for 1 hour prior to measurements.  EIA 364-31 |  |  |  |
| 13                       | Salt Spray                      | △R: 20 milli Ohm Max.<br>(change from initial) &<br>Appearance: no damage | Duration: 48 hours exposure;<br>Atmosphere:salt spray from a 5%<br>solution. Temperature: 35 +1/-2°C<br>EIA 364-26  |  |  |  |
| 14                       | Temperature Life (Steady State) | △R: 20 milli Ohm Max.<br>(change from initial) &<br>Appearance: no damage | 85°C for 240 hours<br>EIA 364-17  |  |  |  |

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| PS-BC-0076          |                 | -                    | ANDELEE.YAI   | NG            | JEFF.YANG    | KIMI.I                      | HSU    |                      |

## ACRON 文件制訂、修訂、廢止申請單

| 文件編號            | PS-BC-0076  | 文件名稱     | BTM10 Sei      | n'es   |           |
|-----------------|-------------|----------|----------------|--------|-----------|
| 申請部門            | 新京 新<br>东边中 | 申請人      | Saoly          | 日期     | 8-30 2013 |
| 制訂單位            | 研養部         | 制訂人      | Instee         | 日期     | 8.30 ×013 |
| 制訂              | Y           | 言」 (人)   | ew SPEC        |        |           |
| □ <b>修</b><br>訂 | (51         | Pin Bate | ien/ Connector | Skin T | ype)      |
| □廢止原因說明         |             | ( for    | 一般客户)          |        |           |
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| 核               |             |          |                |        |           |
| 准               | Jimo 953.   |          |                |        |           |